

Some typical D-Limonene Formulations and Application

Graffiti Cleaner:

20% d-Limonene
25% NMP (n-methyl pyrrolidone)
20% NP-4
35% water

Grease Trap Maintenance Product:

30% d-Limonene
30% NP-4
40% water

General Purpose Concentrate For Water Dilution:

40 -70% d-Limonene
30-60% NP-4

Printing Press Cleaner – Water Dilutable / Water Rinsable

90% d-Limonene
7% ethoxylated alcohol
3% tripropylene methyl glycol ether
This product can be diluted with 70% to 75% water and used to clean soy-based and water-based inks.

Concrete Cleaner – Water Dilutable

25% d-Limonene
15% NP-4
60% water

Other typical cleaning formulations

Application	% d-Limonene / surfactant	% water
window cleaner	2	98
kitchen cleaner	5	95
floor cleaner	10	90
bathroom cleaner	10	90
car wash	10	90
marine vessel cleaner	10	90
wheel cleaner	15	85
adhesive remover	15	85
laundry pre-spotter	20	80
industrial metal cleaner	20	80
engine degreaser	25	75
carpet spotter	30	70
tar/asphalt remover	50	50